

### INVERTED BUCKET

This trap uses an inverted bucket that floats when steam is present and sinks when condensate exceeds a predetermined liquid level. When the bucket floats the valve – at the top of the trap – is closed. When it sinks the valve will open. On start up the bucket is down and the valve is wide open, when condensate and air enters the trap it flows directly into the bucket...The condensate falls into the trap body whereas air collects at the top of the bucket and causes it to float thereby closing the valve. Air is released through a vent at the top of the bucket and collects in the top of the trap until the bucket sinks opening the valve and allows the discharge of air and condensate. When steam is formed, it collects in the top of the bucket causing it to float thereby closing the valve. The bucket will sink again when condensate reaches the predetermined level and the cycle starts over.



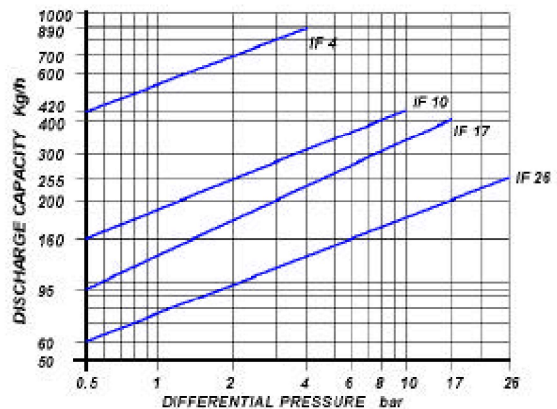
### MAIN FEATURES

Discharge of condensate at steam temperature. Simple and reliable construction. Slow discharge of air. Suitable for superheated steam. It with stands waterhammer.

### APPLICATIONS

- Heater batteries
- Heat exchangers
- Pans
- Turbines
- Drying cylinders
- Ironing machines

### DISCHARGE CAPACITY



Cold water capacities are 2 to 4 times greater than the above.  
Safety factor = 1.2 – 1.5

### SIZES

½" – ¾" – 1"

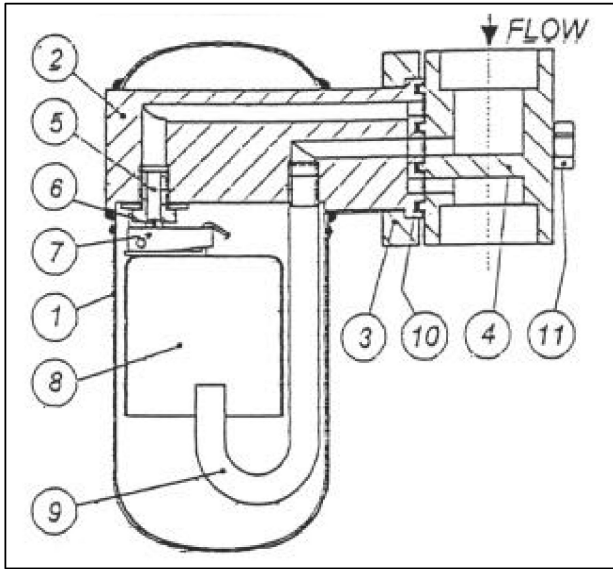
### CONNECTIONS

Screwed	BS 21 (BSP) /ANSI B1.20.1 (NPT)
Socket weld	ANSI B 16.11
Flanged	ANSI 150#/300#/600#/UNI/DIN

### LIMITING CONDITIONS ( according to ISO 6552 )

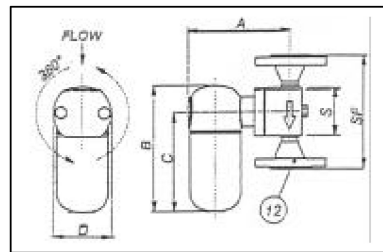
Steam Trap rating	ANSI 300
PMA: Max allowable pressure	50 bar
TMA: max allowable temperature	500°C
PMO: max working pressure	26 bar
TMO: max working temperature	380°C
Max. Differential pressure ( IF 4 )	4 bar
Max. Differential pressure ( IF 10 )	10 bar
Max. Differential pressure ( IF 17 )	17 bar
Max. Differential pressure ( IF 26 )	26 bar

## INVERTED BUCKET STEAM TRAPS IF 304 360° CONNECTIONS



POS.	DESCRIPTION	MATERIALS	SPARES
1	Body	AISI 304	
2	Cover	ASTM A182 F304	
3	Flange	ASTM A182 F304	
4	Connector	ASTM A182 F304	
5	Seat	AISI 410	X
6	Valve	AISI 410	X
7	Lever	AISI 304	X
8	Bucket	AISI 304	X
9	Tube	AISI 304	
10	Gasket	316 / GRAPHITE	X
11	Bolts	ASTM A193 B8	
12	Flange	ASTM A182 F304	

Size (inches)	Flanged													
	S	A	B	C	D	Weight (Kg)	UNI-DIN PN25-40		150#		300#		600#	
							SF	Kg	SF	Kg	SF	Kg	SF	Kg
½"	60	140	174	129	70	3	130	4.4	120	4.4	140	4.6	150	4.8
¾"	60	140	174	129	70	3	132	4.6	130	4.6	150	5.8	160	6.2
1"	68	142	174	129	80	3.8	138	6	148	6	158	7.2	178	7.6



### INSTALLATION

The pipeline can be installed in either horizontal or vertical pipework. The mating flange on the IF 304 trap is free rotate 360°. The steam trap should be fitted with the cover above the centre line of the trap. Ensure inner and outer gaskets are in place and secure trap to pipeline connector using two connectors screws.

**How to order:** i.e. IF 304 10 ½" NPT

**DOUGLAS ITALIA S.p.A** Località Pradaglie – 29013 CARPANETO PIACENTINO ( PC )

OFFICIAL WEB SITE: [www.douglas-italia.com](http://www.douglas-italia.com)