



DOUGLAS ITALIA S.P.A.

**THERMODYNAMIC
STEAM TRAPS
DC50 F304 ø 1.1/2"**

THERMODYNAMIC

This type of trap uses steam dynamic energy to close the discharge orifice. A disc closes both the inlet and outlet orifice. Condensate can lift the disc and be discharge, but when steam is formed its dynamic energy will create a low pressure area (Bernulli Law) under the disc which draws it towards the seat.



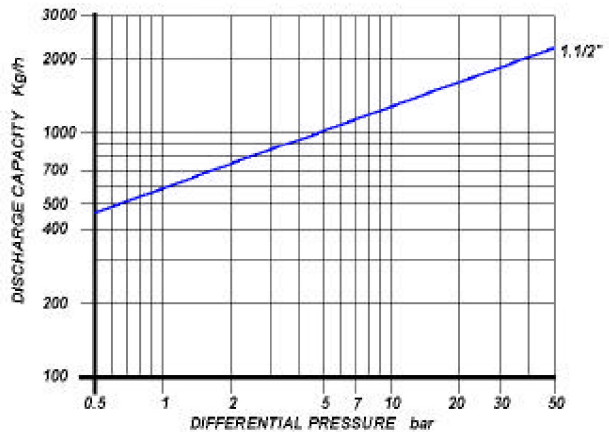
MAIN FEATURES

Reduced dimension and weight simple and reliable. It discharges air. It withstands waterhammer. Condensate discharge is intermittent. Some loss of live steam.

APPLICATIONS

- Ironing machines
- Steam mains
- Tracing lines
- Turbines
- Marine applications
- Presses

DISCHARGE CAPACITY



Cold water capacities are 2 to 4 times greater than the above .
Safety factor = 1.2 – 1.5

SIZES

1 1/2"

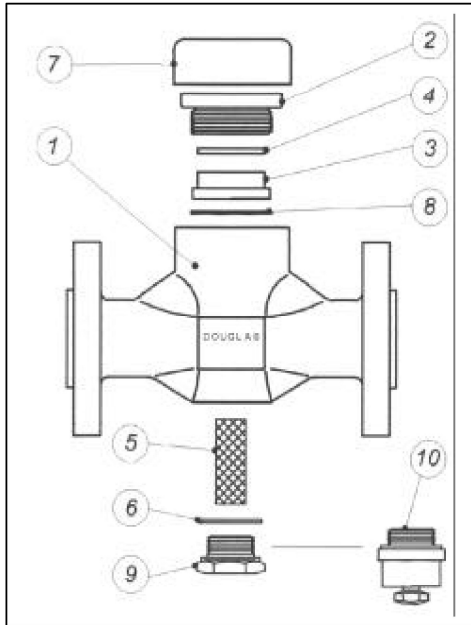
CONNECTIONS

Screwed	ANSI B1.20.1 (NPT) / BS21 (BSP)
Socket Welding	ANSI B16.11
Flanged	ANSI 150#/300#/600#/UNI/DIN

LIMITING CONDITIONS (according to ISO 6552)

Steam Trap rating	ANSI 600
PMA: Max allowable pressure	100 bar
TMA: max allowable temperature	500°C
PMO: max working pressure	50 bar
TMO: max working temperature	425°C
Minimum Working Pressure	0.25 bar
PMOB: max working back pressure	80%

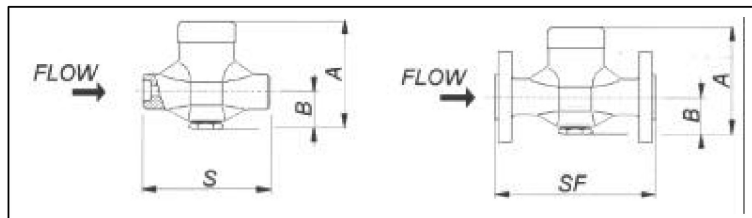
THERMODYNAMIC STEAM TRAPS DC 50 F 304 ø 1.1/2"



POS.	DESCRIPTION	MATERIALS	SPARES
1	Body	F304	
2	Cover	AISI 303	
3	Seat	AISI 431 HT	X
4	Disc	AISI 431 HT	X
5	Screen	AISI 304	X
6	Gasket	316 / GRAPHITE	X
7	Insulating cap *	AISI 304	X
8	Gasket	Reinforced graphite	X
9	Strainer cap	AISI 105	X
10	Blow – off valve *	AISI 416	X

* optional

Size (inches)	S	A	B	Weight (Kg)	Flanged							
					UNI-DIN PN16-25-40		150#		300#		600#	
					SF	Kg	SF	Kg	SF	Kg	SF	Kg
1½"	125	130	50	3.5	205	6	215	6.5	225	9.5	245	10.5



INSTALLATION

The steam trap can be installed in any position, however it should be preferably fitted on horizontal pipelines.

HOW TO SERVICE

By installing a new seat-disc assembly you can bring the steam trap to the "as new from factory" condition. This operation is carried out in a few minutes without removing steam trap from the pipeline. Unscrew cover (2) and remove disc (4), seat (3) and gasket (4) and clean the inside of the trap. Put in new part aligning the gasket hole with the hole in the trap body. Screw on cover (2) using a high temperature grease. To service the strainer unscrew plug (9), withdraw screen (5) and clean or replace it. Screwing cover back in place always fit a new gasket (6).

How to order: i.e. DC 50 F 304 1½" NPT

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OFFICIAL WEB SITE: www.douglas-italia.com